

Date: Monday, 7/16/2007 2:46:16 PM
 User: Kim Johnston

Process Sheet

30

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 204/205 GHW MODIFICATION KIT
 Job Number : 33558
 Estimate Number : 10013
 P.O. Number : N/A Part Number : D205641011
 This Issue : 7/16/2007 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : LARGE FAB ASSY Drawing Revision : N/A
 Previous Run : 33311 Material : N/A
 Written By : Due Date : 7/23/2007 Qty: 10 Um: Each
 Checked & Approved By : 07.07.17
 Comment : Est Rev. J Removed Manufacturing 05-10-25 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP d205-641-011 CHG001

KS 07/07/17

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

3.0 D2570 Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 D2570 Bushing 32103 ✓

4.0 D27361 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-1 Bracket B31225 ✓

5.0 D27363 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-3 Bracket B31226 ✓

07/17/31 (10)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 204/205 GHW MODIFICATION KIT

Job Number: 33558

Part Number: D205641011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt

M1039C2 ✓

7.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s) ✓

Nut

M102552

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

Location: REV: C

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

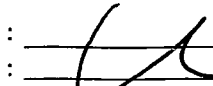
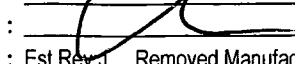
Job Completion



4/07-08-01

Date: Thursday, 05/07/2007 1:07:39 PM
 User: Linda Lacelle









Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 204/205 GHW MODIFICATION KIT
Job Number	: 33311		
Estimate Number	: 10013		
P.O. Number	: N/A	Part Number	: D205641011
This Issue	: 05/07/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 32275	Drawing Revision	: N/A
	Type	Material	: N/A
	: LARGE FAB ASSY	Due Date	: 12/07/2007
Written By	: 	Qty:	4
Checked & Approved By	: 	Um:	Each
Comment	: Est Rev.J Removed Manufacturing 05-10-25 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP d205-641-011 CHG001 K-S 07-07-05 (4)		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Pick: Packing Kit		
3.0	D2570	Bushing
		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) Pick: Qty Part Number Description Batch 8 D2570 Bushing <u>1332103</u> f		
4.0	D27361	Lug Assembly
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2736-1 Bracket <u>1531225</u> ✓ 7/7/5 SP		

Date: Thursday, 05/07/2007 1:07:39 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 204/205 GHW MODIFICATION KIT

Job Number: 33311

Part Number: D205641011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-3 Bracket

133/226

6.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt

1103962

7.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

F1 Nut

1102552 7/1/594

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Per 7/1/5 6207107/05 (4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

Location:

Rec C 7/7/5/15 59 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

6207107 07/07/05 (4)

Job Completion



6207107/05